



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW0705G00455-DX-3G-PO

Job Sheet 178589



Part No: RBW0705G00455-DX-3G-PO **Job Qty:** 3 ea

Part Name: Aft R/H Landing Gear Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/4/18

Job Tracking No:

Due Date: 7/30/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW0705G00455-DX-3G Rev. 0 IPP Rev. A 18.06.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs	7/30/18	7/30/18	0.00	0.00	Purchasing		18.07.20
110	Packaging	3 pcs	7/30/18	7/30/18	0.00	0.00	Packaging2		18.07.20
120	QC	3 pcs	7/30/18	7/30/18	0.00	0.00	QC6		18.07.23
130	Packaging	3 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3		
140	QC21-FG	3 Ea	7/30/18	7/30/18	0.00	0.00	QC21		JUL 26 2018

Part Op 100 - Issue PO to ARROW TECH MACHINE WORKS P/O: 240069 MANUFACTURE RBW6305G17131-3G AS PER
Descriptions: DWG -Certificate of conformity is required

June 07. 2018 x3 R L

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW0705G00455-DX-3GP	Aft R/H Landing Gear Block	3 (1 ea)	100-Purchasing	5094325

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW0705G00455-DX-3GP	3	0	0

Part Specifications

Specifications could not be found.

Plex 6/4/18 9:18 AM dart.Lussier.Patrick



Container No: S094331



Part: RBW0705G00455 - DX - 3G

Job No: 178589

Serial No/Batch: S094331

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hewkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/20/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040089

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO040089

PO Date: 6/4/18

Due Date: 7/30/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

E-MAILED
JUN 07 2018

Ship To:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		RBW0705G00453-3GP	Fwd. Landing Gear Block	Firmed	7/30/18	3 Ea	0 Ea	3 Ea	\$1,035.97/Ea	\$3,107.91
Line Item Note W/O 178585										
2		RBW0705G00454-SX-3GP	Aft L/H Landing Gear Block	Firmed	7/30/18	3 Ea	0 Ea	3 Ea	\$2,258.26/Ea	\$6,774.78
Line Item Note W/O 178588										
3		RBW0705G00455-DX-3GP	Aft R/H Landing Gear Block	Firmed	7/30/18	3 Ea	0 Ea	3 Ea	\$2,258.26/Ea	\$6,774.78
Line Item Note W/O 178589										
Grand Total:										\$16,657.47

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/7/18 9:01 AM dart.Lussier.Patrick

AB # 8042 9663 4574



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd.
Eugene, Oregon 97402
Phone: (541) 780-6937
Fax: (458) 215-4938

COMMERCIAL INVOICE

No: 112

Date: 7/13/2018
PO Ref: 40089
Ship via: FedEx
Customer No: 17

SHIP TO ADDRESS:

Dart Aerospace
1270 Aberdeen St.
Hawksbury, ON
CANADA, K6A1K7
Phone: (613) 632-5200

This shipment does not contain hazardous materials.

Qty	Price	Item	Part No.	Total
3	1,035.97	FWD LANDING GEAR BLOACK (HS CODE 8207195030)	RBW0705G00453-3GP	\$ 3,107.91
3	2,258.26	AFT L/H LANDING GEAR BLOCK(HS CODE 8207195030)	RBW0705G00454-SX-3GP	\$ 6,774.78
3	2,258.26	AFT R/H LANDING GEAR BLOCK (HS CODE 8207195030)	RBW0705G00455-DX-3GP	\$ 6,774.78

TOTAL: \$ 16,657.47

Packaged by:
Checked by:

Thank You

Harold M. Pelt



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Customer Packing Slip

NO: 112

Date: 07/13/2018
PO Ref: 040089
Ship via: Fedex

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Qty	Item	Part No.
3	FWD, LANDING GEAR BLOCK	RBW0705G00453-3GP
3	AFT L/H LANDING GEAR BLOCK	RBW0705G00454-SX-3GP
3	AFT R/H LANDING GEAR BLOCK	RBW0705G455-DX-3GP

Packaged by: 
Checked by: 

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 040089

Dated: 7/13/2018

Our Order / Job No: 040089-3AWT

Order Qty: 3

Part Name: AFT R/H LANDING GEAR BLOCK

Part Number: RBW0705G00455-DX-3G

Lot Size: N/A

Ship Date: 7/13/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW0705G00455-DX-3G

Rev:

Material Size and Type: -1,-3/6061 ALUM.,-5,-7,-9/WHITE DELRIN

Material Specifications:ALUM: ASTM B221: DELRIN: D6100

Heat Treatment:N/A

Plating/Finish:CLEAR ANODIZE: MIL-A-8625F, TYPE II, CLASS I

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 7/13/18

Signed: *Herbert R. Loh*

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com